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JUL U 6 2007

JBH:cmw 07/05/07 739-73364-01 701699 P17499US - LDH/APH/md

PATENT Attorney Reference No. 739-73364-01

KLARQUIST SPARKMAN, LLP

16th Floor World Trade Center, 121 S.W. Salmon Street, Portland, Oregon 97204 U.S.A. PHONE: 503-503-5300 FAX: 503-595-5301

PLEASE DELIVER DIRECTLY TO: Customer Corrections

Fax No.: 571-273-8300

Total No. Pages: 15 including this cover sheet

Message: Transmitted herewith for filing in the above-identified application is a Request for

Corrected Official Filing Receipt and attached Exhibit A. If you do not receive all pages or if you have problems receiving transmittal, please call Christine M. Wolfe

at (503) 595-5300.

In re application of: Paul Ramond Smith

Application No. 10/574,408

Filed: March 30, 2006 Confirmation No. 7547

For: SELF-LUBRICATING BEARINGS

Examiner: Yet To Be Assigned

Art Unit: 3673

Attorney Reference No. 739-73364-01

CERTIFICATE OF MAILING

I hereby certify that this correspondence and any documents referred to as being transmitted herewith are being facsimile transmitted to the Patent and Trademark Office via 571-273-8300 on July 6, 200%

Attorney or Agent for Applicant(s)\_\_\_

### SECOND REQUEST FOR CORRECTED OFFICIAL FILING RECEIPT

COMMISSIONER FOR PATENTS P.O. BOX 1450 ALEXANDRIA, VA 22313-1450

Applicant has received the official Corrected Filing Receipt for the application referenced above, a copy of which (with requested correction) is attached as Exhibit A.

The following errors appear on the Filing Receipt:

(1) Under the Section "Foreign Applications" the following priority information should be included:

"This application claims priority to GB 0323095.0 10/03/2003"

Applicant submits as Exhibit B the cover page of the prior international application, the

JBH:cmw 07/05/07 739-73364-01 701699 P17499US - LDH/APH/md

PATENT Attorney Reference No. 739-73364-01

Preliminary Amendment and the Combined Declaration and Power of Attorney, all of which include the foreign priority claim.

Applicant requests that the above-identified errors be corrected and that a new official Filing Receipt be issued.

No fee should be required for this filing. The Director is hereby authorized to charge any fee that may be required in connection with this filing, or credit any overpayment, to Deposit Account No. 02-4550.

Please call the undersigned if any further information is required.

Ву

Respectfully submitted,

KLARQUIST SPARKMAN, LLP

Jeffrey B Haendler

Registration No. 43,652

One World Trade Center, Suite 1600 121 S.W. Salmon Street Portland, Oregon 97204

Telephone: (503) 595-5300

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cc: Docketing

KLARQUIST SPARKMAN

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#### United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United Status Patons and Tredemurk Office Address COMMISSIONIER FOR PATENTS FO. Bos 1450 Assessing, Vignus 22313-1450

APPL NO.	FILING OR 371(c)	ART UNIT	FIL FEE REC'D	ATTY, DOCKET NO	·	TOT CLMS	IND CLMS
10/574 409	03/30/2006	3673	900	7397336401		. 19	31

24197 KLARQUIST SPARKMAN, LLP 121 SW SALMON STREET SUITE 1600 PORTLAND, OR 97204

PREVIOUSLA CONSULTED

CONFIRMATION NO. 7547
CORRECTED FILING RECEIPT
MINIMUM MINIMUM

Date Mailed: 05/15/2007

Receipt is acknowledged of this regular Patent Application. It will be considered in its order and you will be notified as to the results of the examination. Be sure to provide the U.S. APPLICATION NUMBER, FILING DATE, NAME OF APPLICANT, and TITLE OF INVENTION when inquiring about this application. Fees transmitted by check or draft are subject to collection. Please verify the accuracy of the data presented on this receipt. If an error is noted on this Filling Receipt, please mail to the Commissioner for Patents P.O. Box 1450 Alexandria Va 22313-1450. Please provide a copy of this Filling Receipt with the changes noted thereon. If you received a "Notice to File Missing Parts" for this application, please submit any corrections to this Filling Receipt with your reply to the Notice. When the USPTO processes the reply to the Notice, the USPTO will generate another Filling Receipt incorporating the requested corrections (if appropriate).

Applicant(s)

Paul Raymond Smith, Lincoln, UNITED KINGDOM;

Power of Attorney: The patent practitioners associated with Customer Number 24197.

Domestic Priority data as claimed by applicant

This application is a 371 of PCT/GB04/03908 09/13/2004

Foreign Applications
This application claims the bonefit of UB 0323095.0, Fled 10/2/03

If Required, Foreign Filing License Granted: 10/04/2006

The country code and number of your priority application, to be used for filing abroad under the Paris Convention, is U\$10/574,408

**Projected Publication Date: Not Applicable** 

Non-Publication Request: No

Early Publication Request: No

Title

EXHIBIT A

② 004/015 Page 2 of 3

Self-lubricating bearings

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لواشكة فنطابعه

**Preliminary Class** 

277

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Since the rights granted by a U.S. patent extend only throughout the territory of the United States and have no effect in a foreign country, an inventor who wishes patent protection in another country must apply for a patent in a specific country or in regional patent offices. Applicants may wish to consider the filing of an international application under the Patent Cooperation Treaty (PCT). An international (PCT) application generally has the same effect as a regular national patent application in each PCT-member country. The PCT process simplifies the filing of patent applications on the same invention in member countries, but does not result in a grant of "an international patent" and does not eliminate the need of applicants to file additional documents and fees in countries where patent protection is desired.

Almost every country has its own patent law, and a person desiring a patent in a particular country must make an application for patent in that country in accordance with its particular laws. Since the laws of many countries differ in various respects from the patent law of the United States, applicants are advised to seek guidance from specific foreign countries to ensure that patent rights are not lost prematurely:

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Applicants may wish to consult the USPTO booklet, "General Information Concerning Patents" (specifically, the section entitled "Treaties and Foreign Patents") for more information on timeframes and deadlines for filing foreign patent applications. The guide is available either by contacting the USPTO Contact Center at 800-786-9199, or it can be viewed on the USPTO website at http://www.uspto.gov/web/offices/pac/doc/general/index.html.

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(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

#### (19) World Intellectual Property Organization International Bureau



(10) International Publication Number **WO 2005/042993 A1** 

(43) International Publication Date 12 May 2005 (12.05.2005)

F16C 33/12 (51) International Patent Classification?;

PCT

(21) International Application Number: PCT/GB2004/003908

(22) International Flling Date:

13 September 2004 (13.09.2004)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Date: 0323095.0

2 October 2003 (02.10.2003) GB

(71) Applicant (for all designated States except US): MINEBEA CO. LTD. (IP/IP); 4107-73 Oaza Miyota, Miyota-Machi Kitasaku-gun, Nagano 389-0293 (JP).

(72) Inventor; and

(75) Inventor/Applicant (for US only): SMITH, Paul, Ramond [GB/GB]; NMB-Minebea U.K. Ltd., Doddington Road, Lincoln LN6 3RA (GB).

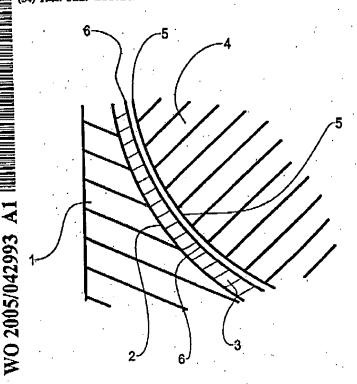
(74) Agent: FORRESTER KETLEY & CO; Forrester House, 52 Bounds Green Road, London N11 2BY (GB).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, BE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW. MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM,

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM). Buropean (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FL FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO. SE, SL, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) TILE: SELF-LUBRICATING BEARINGS



(57) Abstract: A self-lubricating bearing for use in low pressure, high frequency, small amplitude applications and methods of operating and constructing the same, the bearing having a self-hubricating liner (3) and a counterface surface (5) in close sliding contact therewith, the counterface surface (5) having a surface finish of less than 20nm and a hardness of less than in the region of 1000VPN.

Exhibit B

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JBH:jbh 03/30/06 506428 P174990 DH/APH/md

Attorney Reservence Number 739-73364-01
Application Number PCT/GB2004/003908

#### IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of: Paul Raymond Smith

Application No. Not yet assigned

Filed: Herwith

Confirmation No. Not yet assigned

For: SELF-LUBRICATING BEARINGS

Examiner: Not yet assigned Art Unit: Not yet assigned

Attorney Reference No. 739-73364-01

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#### PRELIMINARY AMENDMENT

Prior to examination, please amend the referenced application as follows:

Amendments to the Specification begin on page 2.

Amendments to the Claims are reflected in the listing of claims, which begins on page 3.

Remarks begin on page 6.

JBH:jbh 03/30/06 506428 P174996 LDH/APH/md PATENT

Attorney Reference Number 739-73364-01 Application Number PCT/GB2004/003908

#### Amendments to the Specification

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On page 1, immediately following the title, please insert the following paragraph:

—This is the U.S. National Stage of International Application No. PCT/GB2004/003908, filed September 13, 2004, which in turn claims the benefit of Great Britain Patent Application No. GB 0323095.0, filed October 2, 2003, hereby incorporated by reference.—

Please insert the Abstract, submitted herewith on a separate page, as page 12 at the end of the application.

JBH:jbh 03/29/06 506428 P17499US LDH/APH/md

Attorney Reference Number 739-73364-01
Application Number PCT/GB2004/003908

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#### Amendments to the Claims

JUL U 6 2007

- 1. (Original) A self-lubricating bearing for use in low pressure, high frequency, small amplitude applications, the bearing having a self-lubricating liner and a counterface surface in close sliding contact therewith, the counterface surface having a surface finish of less than 20nm and a hardness of less than in the region of 1000VPN.
- 2. (Original) A self-lubricating bearing according to Claim 1, wherein the surface finish of the counterface surface is in the range of 5nm to 20nm.
- 3. (Currently Amended) A self-lubricating bearing according to Claim 1 or 2, wherein the counterface surface comprises a coating on a curved surface, the curved surface having an electrolytically ground finish.
- 4. (Original) A self-lubricating bearing according to Claim 3, wherein the coating over the electrolytically ground finish has a thickness of between 1-5μm.
- 5. (Currently Amended) A self-lubricating bearing according to Claim 3 or 4, wherein the coating is a chemical deposition coating, a physical vapour deposition coating or an ion plating coating.
- 6. (Currently Amended) A self-lubricating bearing according to any preceding claim Claim 1, wherein the bearing is a spherical bearing.
- 7. (Original) A self-lubricating bearing according to Claim 6, wherein the spherical bearing includes a ball, the ball providing the counterface surface.
- 8. (Currently Amended) A self-lubricating bearing according to any preceding elaim Claim 1, wherein the operating conditions, in use, are at stresses of less than 35MPa, at a

JBH:jbh 03/29/06 506428 P17499U. DH/APH/md

Attorney Reference Number 739-73364-01 Application Number PCT/GB2004/003908

frequency of at least 0.1 Hz and with amplitudes comprising small angular motions of less than  $\pm 12^{\circ}$  rotation.

9. (Original) A method of constructing a self-lubricating bearing comprising the steps of:

providing a self-lubricating liner with a curved surface; providing a counterface having a curved surface;

electrolytically grinding the curved surface of the counterface to a surface finish of less than 20nm to produce a counterface surface having a hardness of less than 1000VPN; and

placing the curved surfaces of the liner and the counterface surface in sliding contact with one another.

- 10. (Original) A method according to Claim 9, wherein the curved surfaces are correspondingly curved surfaces.
- 11. (Original) A method of operating a self-lubricating bearing having a self-lubricating liner and a counterface surface in close sliding contact therewith, the counterface surface having a surface finish of less than 20nm and a hardness of less than 1000VPN, wherein the operating conditions are at stresses of less than 35MPa, at a frequency of at least 0.1 Hz and with amplitudes comprising small angular motions of less than ±12° rotation.
  - 12. (Canceled)
- 13. (New) A method according to Claim 9, wherein the bearing is a spherical bearing comprising a ball, and the counterface is a surface of the ball.
- 14. (New) A method according to Claim 9, further comprising forming a coating on the curved surface of the counterface, wherein the coating provides the counterface surface in sliding contact with the liner.

JBH:jbh 03/29/06 506428 P17499U DH/APH/md

Attorney Reference Number 739-73364-01 Application Number PCT/GB2004/003908

- 15. (New) A method according to Claim 14, wherein the coating is a chemical deposition coating, a physical vapour deposition coating or an ion plating coating.
- 16. (New) A method according to Claim 9, wherein the counterface surface has a hardness of less than 750VPN.
- 17. (New) A method according to Claim 14, wherein the coating has a thickness in the range of about 1-5 µm.
- 18. (New) A method according to Claim 11, wherein the bearing is a spherical bearing comprising a ball, and the counterface surface is a surface of the ball.
- 19. (New) A method according to Claim 18, wherein the ball is a heat treated metal ball.
- 20. (New) A method according to Claim 19, wherein the ball has a physical vapour deposition coating providing the counterface surface in sliding contact with the liner.

JBH:jbh 03/29/06 506428 P17499U LDH/APH/md PATENT

Attorney Reference Number 739-73364-01 Application Number PCT/GB2004/003908

#### **Remarks**

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By this amendment, the specification has been updated to reflect prior related

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applications, to insert the abstract on a separate page, and to amend certain claims of the
international application. In particular, claims 3, 5, 6, and 8 are rewritten to depend from a single
claim. Also, claim 12 has been canceled and new claims 13-20 have been added.

If any issues remain to be discussed prior to examination, the Examiner is invited to contact the undersigned at the telephone number listed below.

Respectfully submitted,

KLARQUIST SPARKMAN, LLP

Ву

Jeffrey B. Haendler Registration No. 43,652

One World Trade Center, Suite 1600 121 S.W. Salmon Street Portland, Oregon 97204 Telephone: (503) 595-5300

Facsimile: (503) 228-9446

JBH:jbh 03/29/06 506428 P17499US-LDH/APH/md PATENT

Attorney Reference Number 739-73364-01
Application Number PCT/GB2004/003908

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## SELF-LUBRICATING BEARINGS ABSTRACT

A self-lubricating bearing for use in low pressure, high frequency, small amplitude applications and methods of operating and constructing the same, the bearing having a self-lubricating liner (3) and a counterface surface (5) in close sliding contact therewith, the counterface surface (5) having a surface finish of less than 20nm and a hardness of less than in the region of 1000VPN.

JBH:clm 02/23/06 P17499US Declaration.doc P17499US - LDH/APH/ind

Express Mail Label No. EV629077427US Attorney Ref. No. 739-73364-01

### COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled SELF-LUBRICATING BEARINGS, the specification of which

Z)	is attached hereto.		•		*
3 .	was filed ons Unit	ed States Patent Appli	cation No		•
Ø	was described and claimed in PCT International Application No. PCT/GB2004/003908, filed on September 13. 2004, and as amended under PCT Articles 19 cm (if applicable).				
<b>-</b>	and was amended on	_ (if applicable).			
	with amendments through	(if applicable).			
includi	I hereby state that I have nog the claims, as amended by	eviewed and understan y any amendment refe	d the contents of the above-ide red to above.	entified specificati	òn,
disclose acknov	If this is a continuation-in- es claims and subject matter ledge the duty to disclose n ate of the prior application a tion.	part application filed using addition to that disconnection as the matterial information as and the national or PCT	which is material to patentability ander the conditions specified it closed in the prior coperating a defined in 37 C.F.R. § 1.56 with international filing date of the U.S.C. § 119(a)-(d) of any for	n 35 U.S.C. § 120 pplication, I furthenich occurred between continuation-in-	which er /ccn the part
United invento States	utor's certificate or of any P States of America listed bel or's certificate or any PCT in	CT international appli- ow and have also iden sternational application	cation(s) designating at least of tified below any foreign applicates) designating at least one contact the baving a filing date before the	ne country other t ation(s) for paten untry other than th	han the t or te United
	Number	Country	Day/Month/Year Filed_	Claim Priority	?
	GB 0323095.0	Great Britain	02/October/2003	Yes No	÷
below:		under 35 U.S.C. § 119	9(e) of any United States provi	sional application	(s) listed
	Applicat	ion Number	Filing Date		

I hereby claim the benefit under 35 U.S.C. § 120 of any United States application(s) or § 365(c) of any PCT International application(s) designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of Title 35, United States Code, § 112, I acknowledge the duty to disclose

COMBINED DECLARATION AND POWER OF ATTORNEY - PAGE 1 of 2

JDH:elm 02/23/06 P17499US Declaration.dox P17499US - LDH/APH/md

Express Mail Label No. EV629077427US Attorney Ref. No. 739-73364-01

material information as defined in Title 37, Code of Federal Regulations, § 1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

Application Number

Status: patented, pending, abandoned

I hereby appoint the practitioners associated with the customer number provided below to presecute this application, to file a corresponding international application, and to transact all business in the Patent and Trademark Office connected therewith:

#### **Customer Number 24197**

I hereby grant the law firm of Klarquist Sparkman, LLP, the power to insert on this Combined Declaration and Power of Attorney any further information which may be necessary or desirable in order to comply with the rules of the United States Patent and Trademark Office for submitting this document.

Address all telephone calls to Jeffrey B. Hacadler at telephone number (503) 226-7391.

Address all correspondence to the address associated with Customer Number 24197, which address is:

Klarquist Sparkman, LLP 121 S.W. Salmon Street, Suite 1600 Portland, OR 97204

I hereby declare that all statements made berein of my own knowledge are true and that all statements made ou information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

N F. Eines on Cole Inventors	Paul Raymond Smith.

Lincoln, Great Britain

Mailing Address: c/o NMB-Minebea UK Ltd., Doddington Road, Lincoln LN6 3RA, Great Britain

Citizenship: Great Britain

Inventor's Signature